



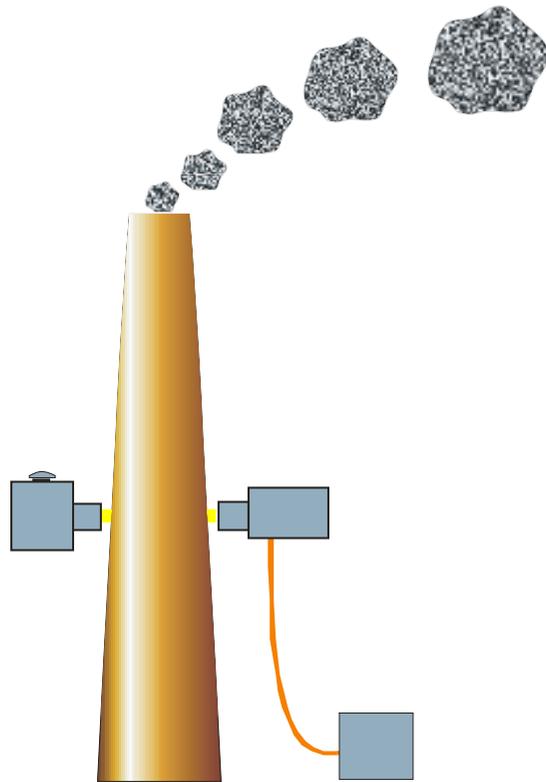
EnviroTechnology
●●● services plc

Measurement of Fenceline / Fugitive Emissions using MCERTS Approved Opsis Open-Path System

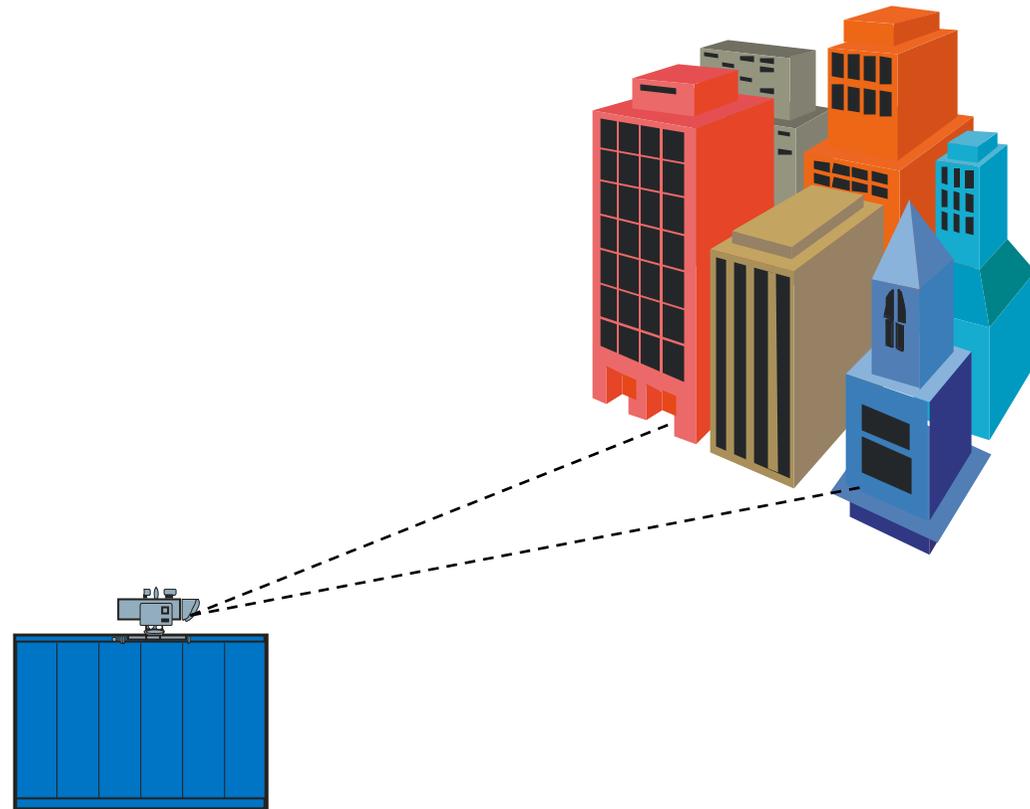
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Gas Monitoring Systems



CEMS



CAMS



ENVIRO TECHNOLOGY SERVICES PLC

- **Air Quality Monitoring Systems using Open Path technology**
- **Air Quality Management Software Tools**
- **Continuous Emission Monitoring Systems**



ENVIRO TECHNOLOGY SERVICES PLC

- Founded in 1985.
- Located in Stroud, Gloucestershire.
- 50 employees.
- Represented worldwide.



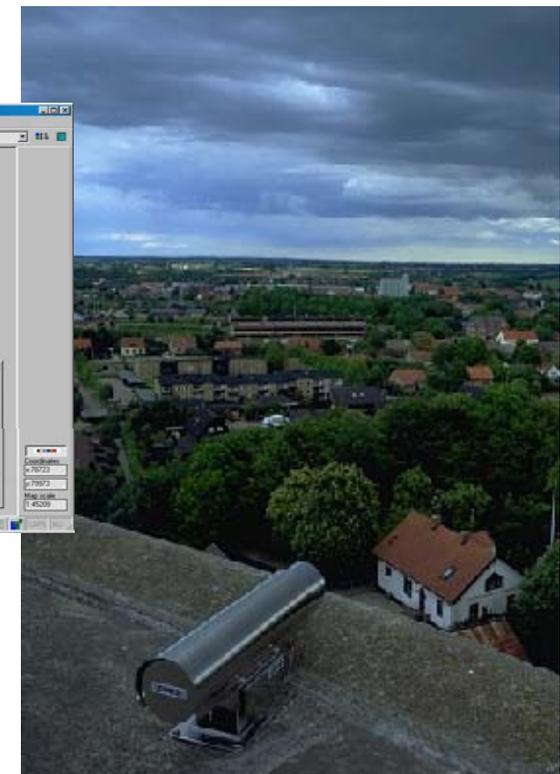
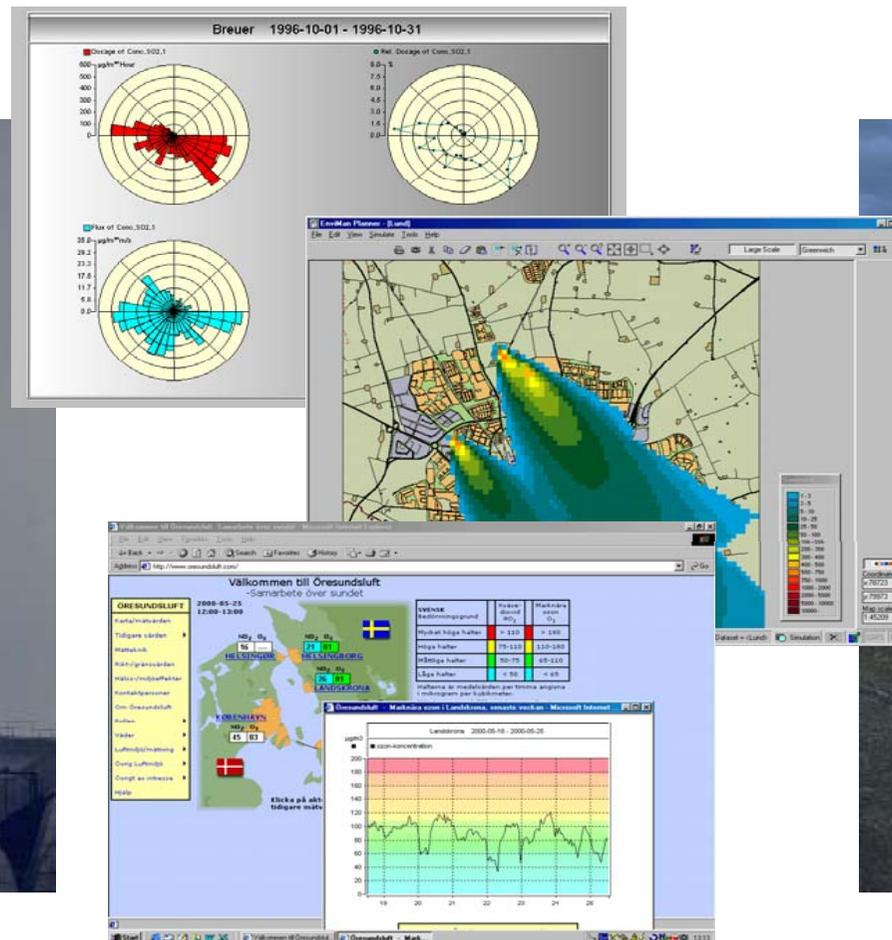
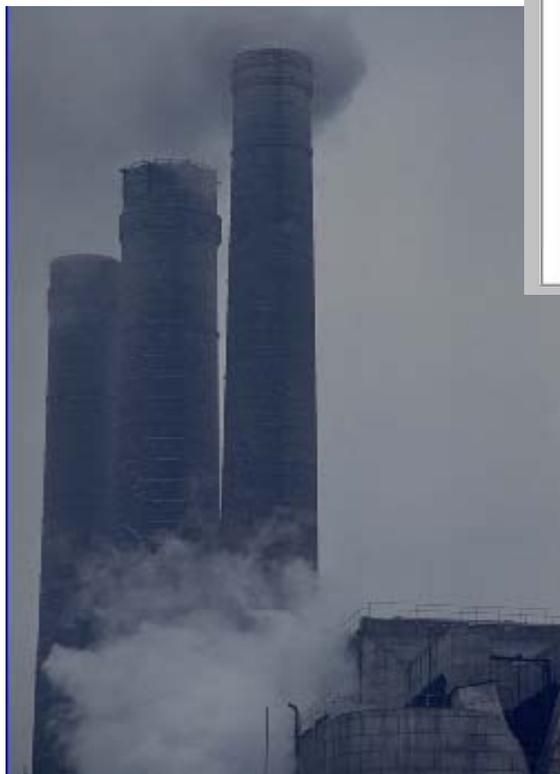


Major Application Areas

Software for data management and modelling

CEM

CAMS



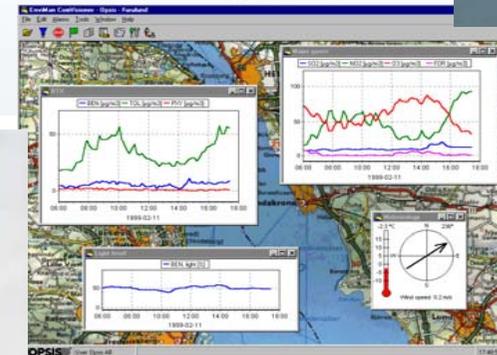
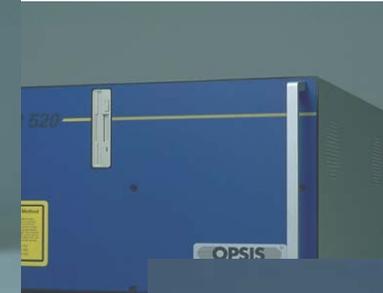
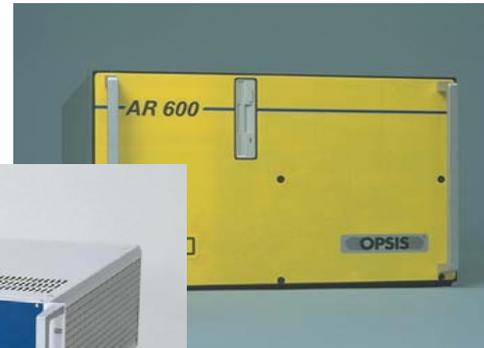
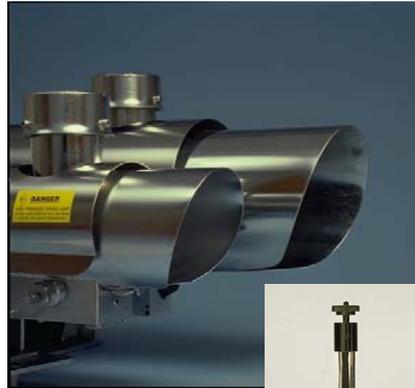


CAMS Applications

- Urban trend monitoring (“roof top”)
- Fence-line monitoring of fugitive emissions
- Street-level monitoring
- Airport monitoring
- Background monitoring

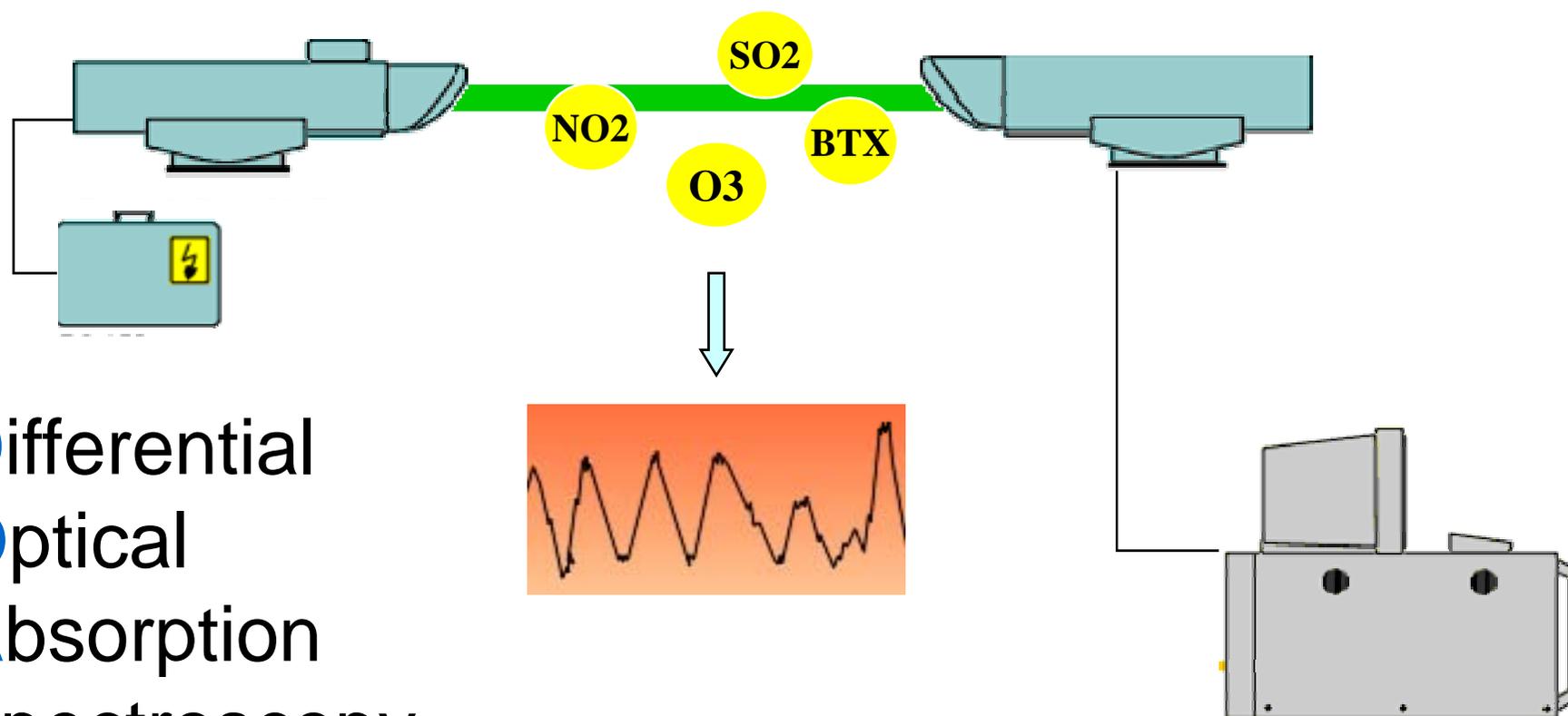


ETS Products





DOAS "Open path"



Differential
Optical
Absorption
Spectroscopy



DOAS Analyser





DOAS Emitter/Receiver





What can be measured by DOAS?

Criteria pollutants

SO₂
NO₂
NO
O₃

Aromatic HC

Benzene
Toluene
Styrene
Ethylbenzene
Xylenes
Cresols
Trimethylbenzenes
Monochlorbenzene
Dichlorbenzene

Smelling compounds

NH₃
CS₂
Trimethylamine
Formaldehyde
Acetaldehyde
Phenol



Special DOAS compounds

Mercury (Hg^0)
Phosgene (COCl_2)
Chlorine (Cl_2)
Sulfur Trioxide (SO_3)
Hydrogene Fluoride (HF)
Hydrogen Chloride (HCl)
Hydrogene Cyanide (HCN)
Methylisocyanate (MIC)
Etc.



DOAS BENEFITS

- No sampling system, pumps, filters or scrubbers
- Low maintenance and operational costs
- Multiple gas capability
- Multiple path capability
- Superior Area Coverage
- High performance
- Integrated signal handling system
- Long life time durability
- Internationally approved

Approvals AQM



U.S. EPA,

The system is designated equivalent to 40 CFR.

- SO₂, NO₂, O₃

C.N.R., Italy

- Benzene
- SO₂
- NO₂
- O₃
- PM10

MCERTS, UK

- SO₂
- NO₂
- O₃
- Benzene

TÜV, Germany

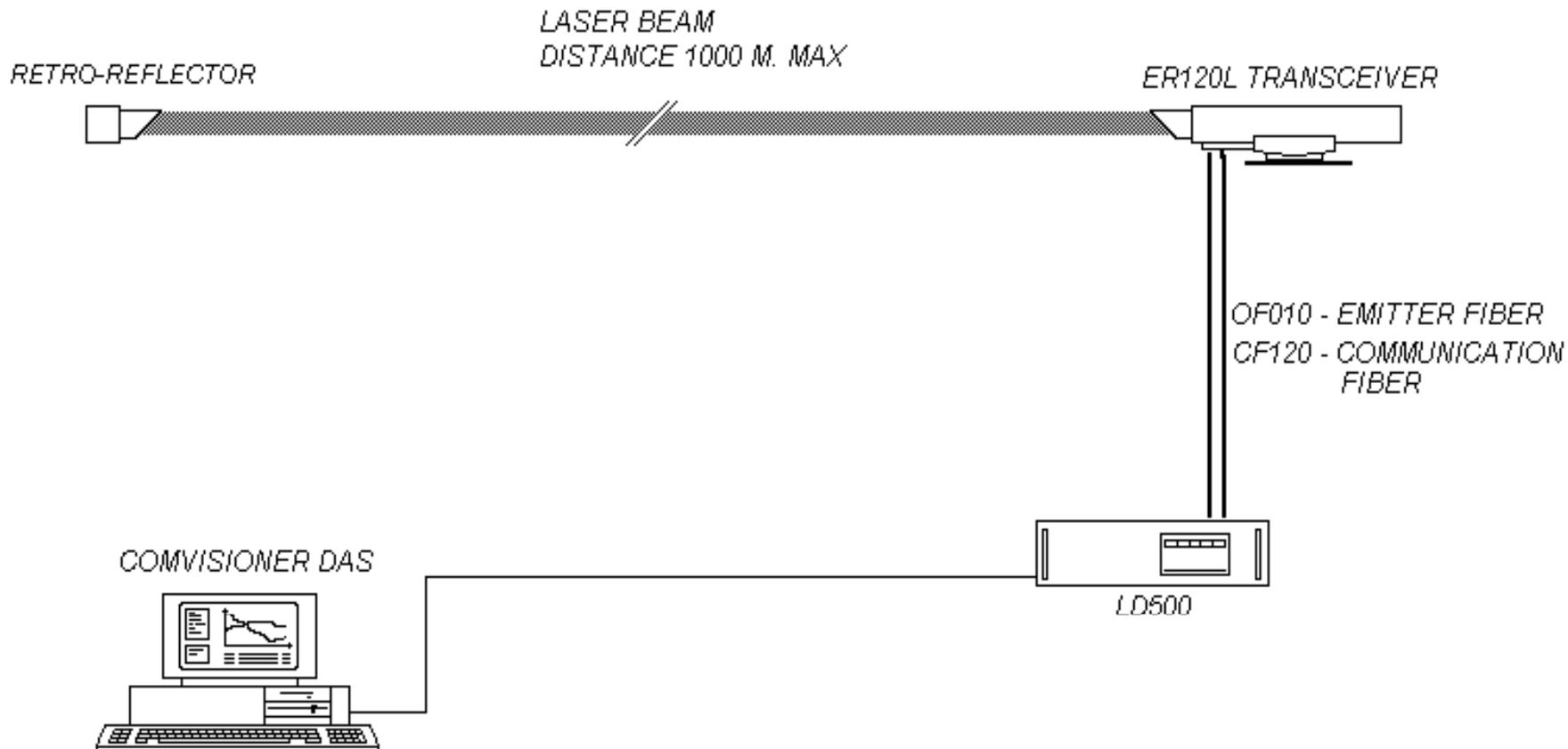
- SO₂
- NO₂
- O₃
- Benzene
- PM10

Gosstandard, Russia

- SO₂
- NO
- NO₂
- O₃
- H₂S
- NH₃
- CO
- Cl₂
- HCl
- Styrene
- Benzene
- Toluene
- Phenol
- Formaldehyde
- HF
- CH₄



Diode Laser





Diode Laser





Features - Diode Laser

- **Fast response time (~ 1 sec)**
- **Multiple paths (1-8)**
- **Multiple gases (NH₃, HF, HCl, O₂, CO₂, H₂S, CH₄, H₂O...)**
- **Long fibre lengths (< 1 km)**
- **Low detection limits**
- **Operates with a minimum of maintenance**
- **Semiconductor laser = reliable, long life time**
- **Automatic optical alignment**

Same facilities as DOAS :

- **Calibration equipment**
- **I/O signals with IO256 and IoMan modules**
- **Built in serial communication and modem**



Particulate monitor



The image shows a product page for a particulate monitor. It features three photographs: a tall monitor on a pole, a smaller monitor on a wall, and an internal view of the device. A list of features is provided in red text.

- 100% accuracy
- 100% reliability
- 100% uptime
- 100% compliance
- 100% safety
- 100% security
- 100% performance
- 100% availability
- 100% support
- 100% service



Features – BAM1020

- Automatic particulate monitor and sampler
- TSP, PM10, PM2.5 and PM1.0
- Tested and approved within European Union
- Samples on 47 mm filters for further lab analysis (such as lead, cadmium etc.)
- Several hundreds of installations



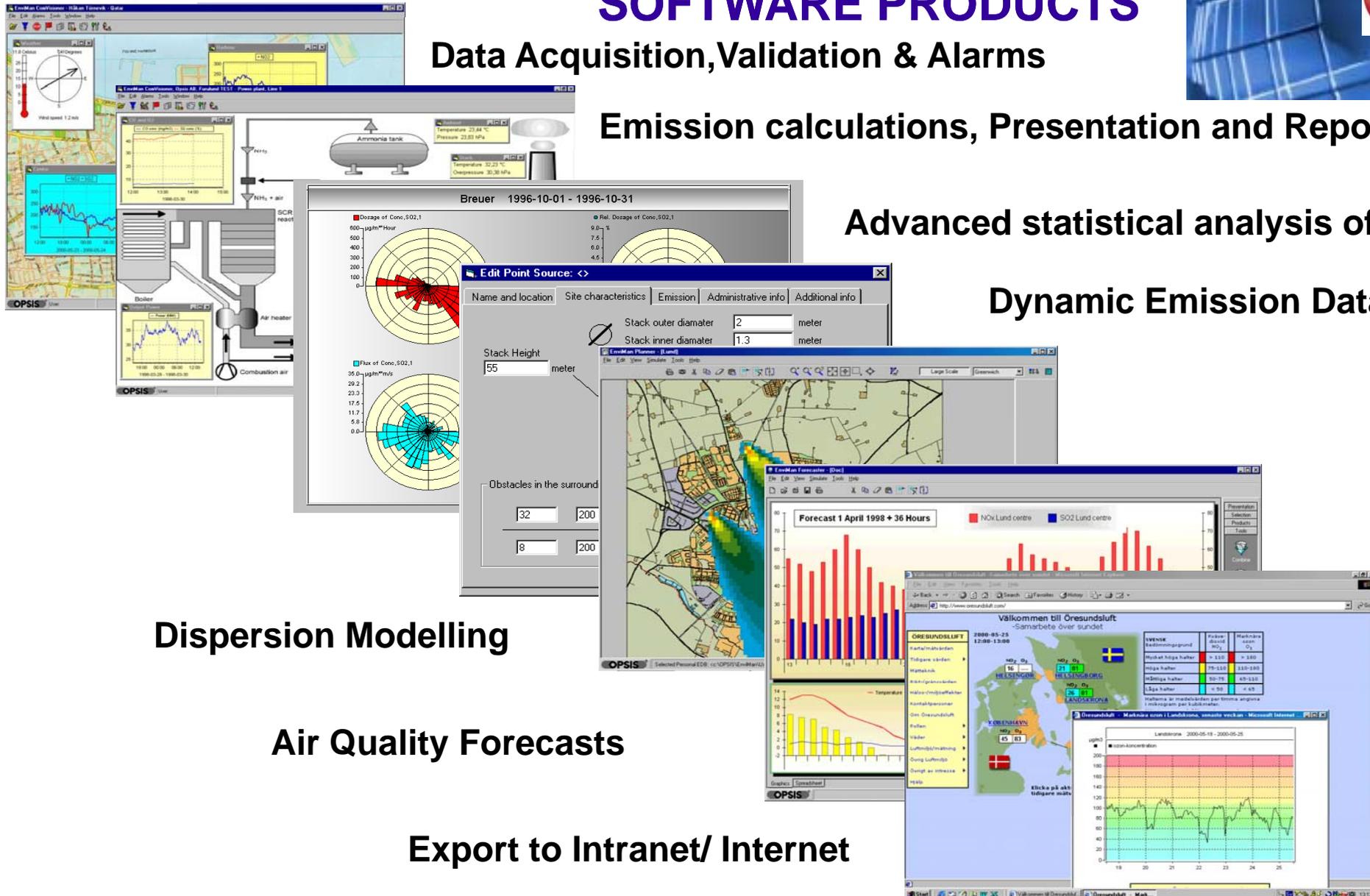
SOFTWARE PRODUCTS

Data Acquisition, Validation & Alarms

Emission calculations, Presentation and Reporting

Advanced statistical analysis of data

Dynamic Emission Database



Dispersion Modelling

Air Quality Forecasts

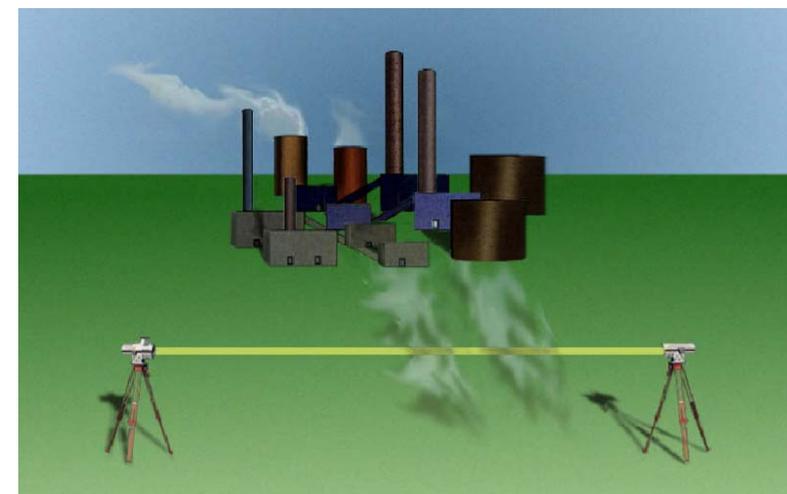
Export to Intranet/ Internet



The Fence-Line Monitoring Concept

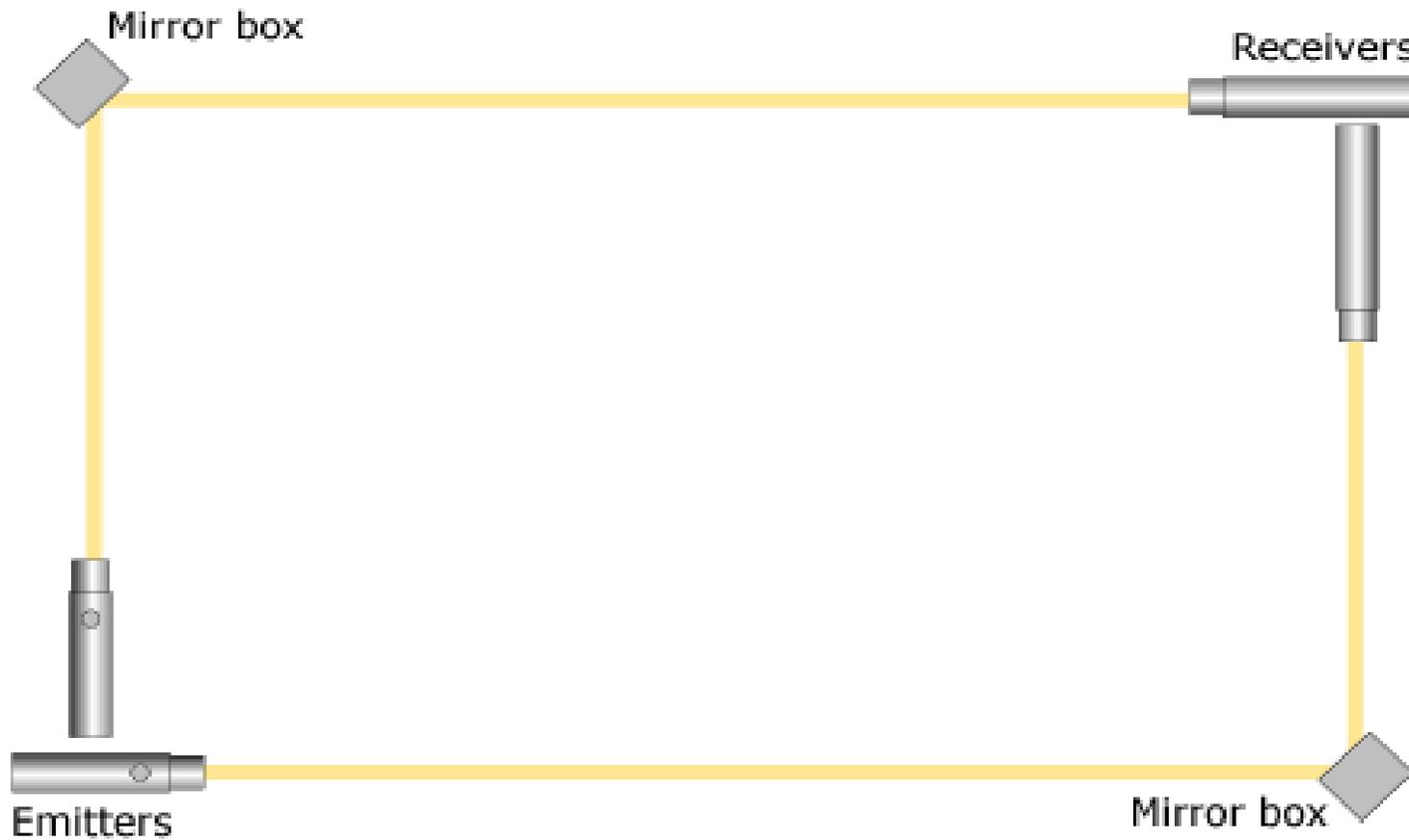
Three functions in one Package:

- **Monitoring Air Quality for compliance with standards/guidelines**
- **Monitoring fugitive industrial emissions**
- **Providing a fast and sensitive gas alarm system**





Configuration Example





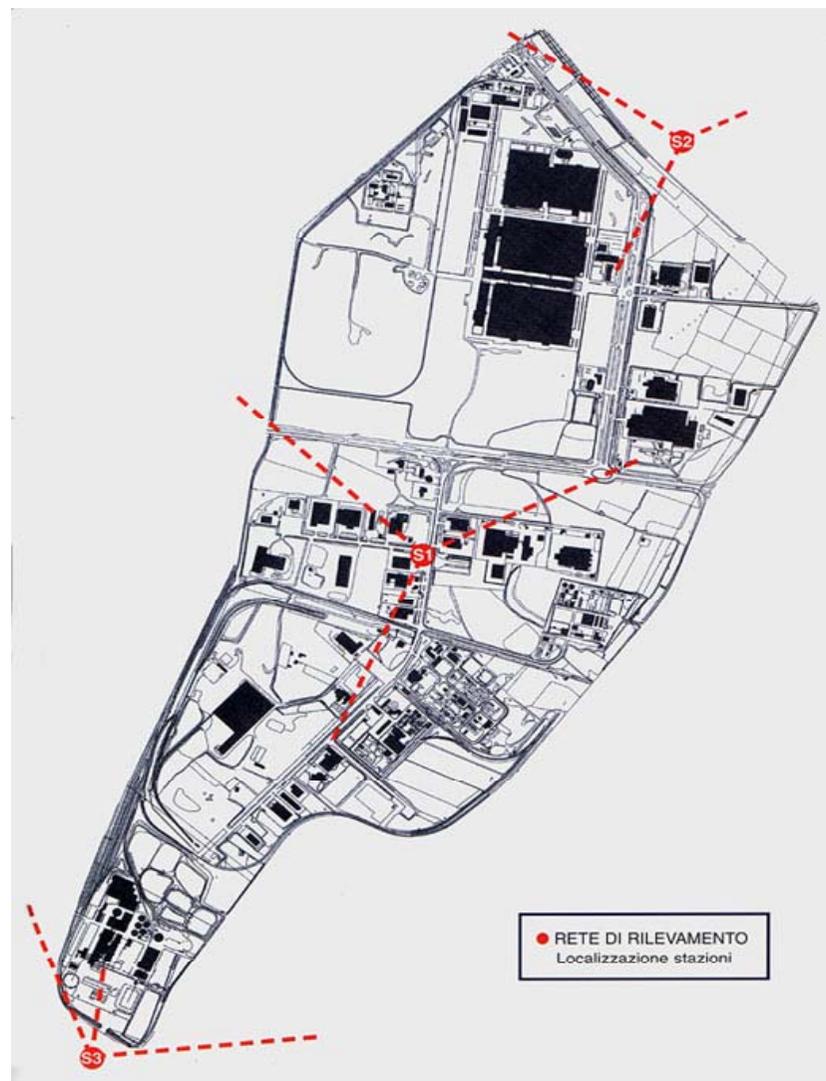
Features – Fence line

- Provides useful information on general air quality, but also on specific industrial fugitive emissions.
- Provides useful information for Air Quality Management and ISO 14000 compliance.
- Will give extensive information on export and import of gaseous compounds to and from neighbouring areas.
- Provides alarms in case of gas leaks or accidental releases.
- Detection and actions against gas leaks and fugitive emissions saves costs.

Case Study - Biferno, Italy



Fence-line
Monitoring using
3 x 3 DOAS
paths





- The problem: Several industries in a valley creating high pollution levels.
- The objectives: Finding efficient monitoring techniques that can be used for monitoring multiple paths and a large number of gas compounds, and a software tool for managing obtained data.
- The solution: Advanced monitoring stations in fence –line configuration using DOAS open-path monitors in combination with EnviMan software .



Industries and Emissions

Type of Industries and Fugitive Emissions:

Automotive – Formaldehyde, HC

Sugar factory and refinery – NO_x, SO₂, H₂S

Various chemical industries – Phenols, CS₂, NH₃

Food industry – Various HC



Parameters monitored

DOAS:

SO₂, NO₂, NO, O₃, NH₃, Benzene, Toluene, P-xylene, Styrene, CS₂, Formaldehyde, Acetaldehyde, Phenol, HCl, HF, Hg⁰, O, M and P- Cresol

Met:

Wind speed , wind direction, temperature, pressure, humidity and global radiation

Others:

CO, GC (PAH), PM10



Equipment

The open path stations are using motorized receivers (RE130) to monitor 3 light paths at each station.

The emitters are the EM150 model, designed for maximum 2000 metre path length.

The AR520 analysers can handle both UV and IR absorption.



Station with shelter and RE130 receiver



Conclusions

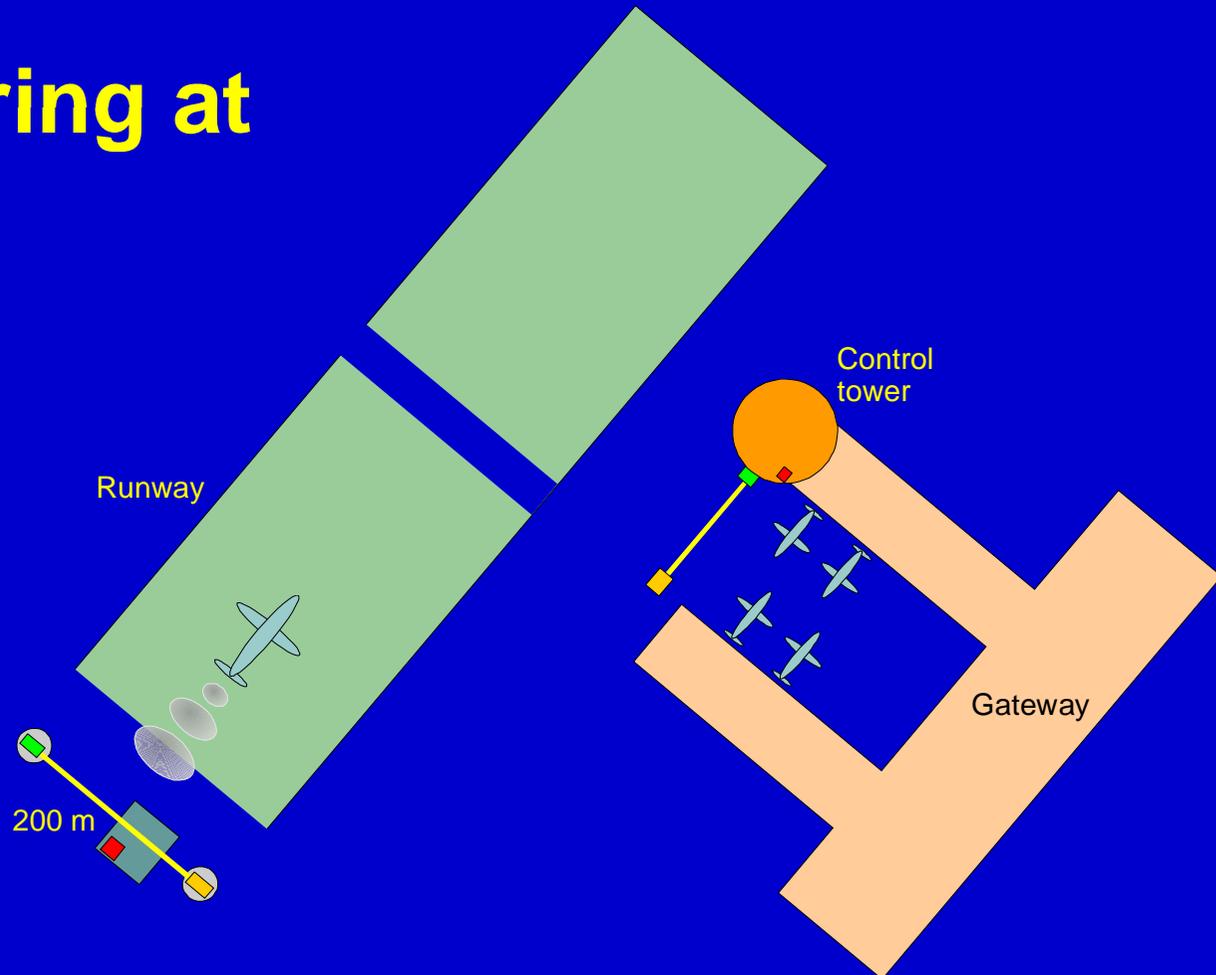


Modern technologies such as the open path DOAS monitoring system can provide important information on the pollution situation in and around industrial estates, such as :

- How residential areas are affected by specific industrial emissions
- Import and export of pollution in the area
- Locations of the most significant sources of pollution
- Concentrations of gases to be compared with guidelines and health limits
- A database for future planning and decision-making

Monitoring at Airports

Cologne, Germany
Copenhagen, Denmark
Düsseldorf, Germany
Greece
Toronto, Canada
Zürich, Switzerland



Gases monitored

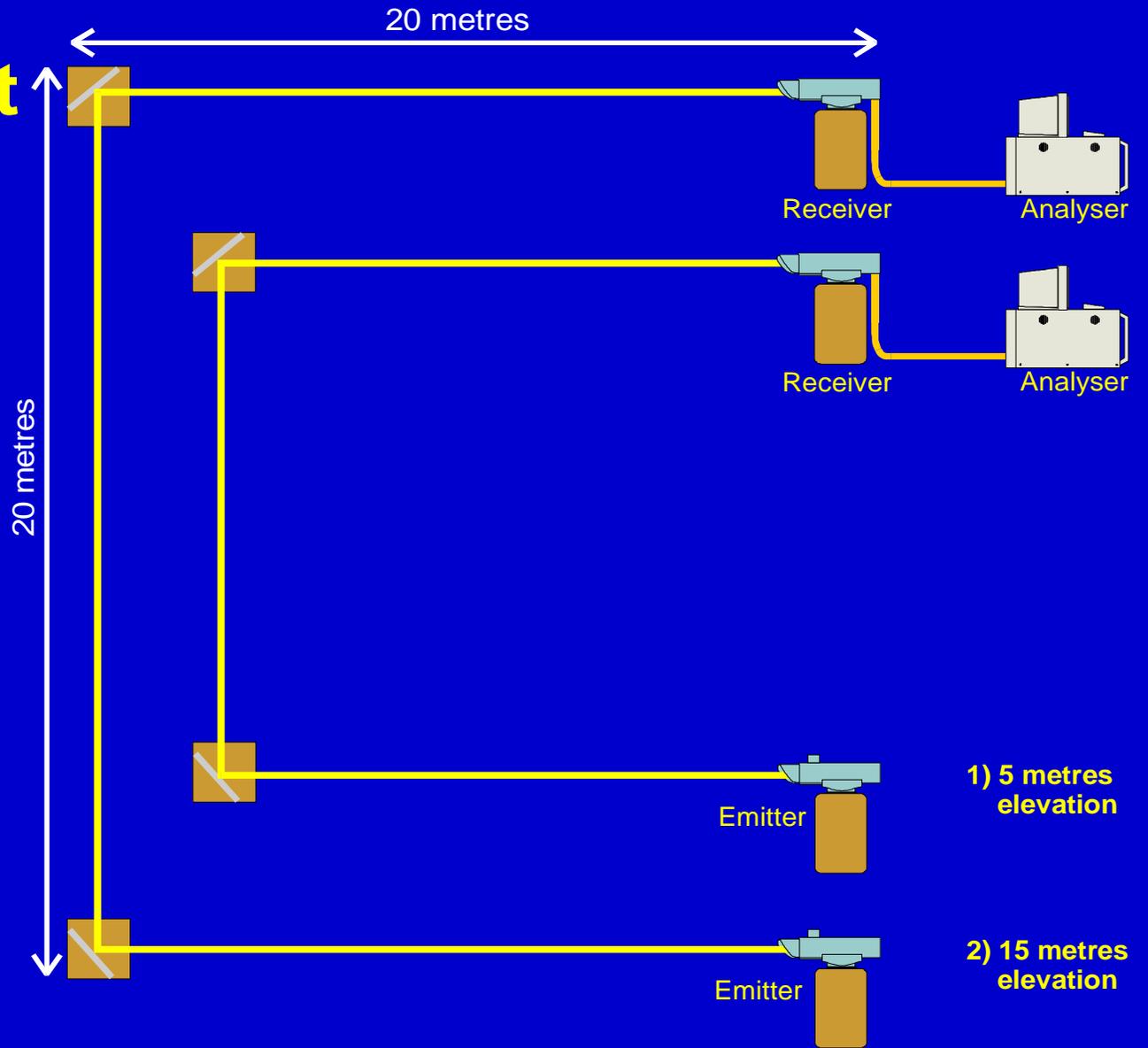
Benzene, toluene, 1,2,4-trimethylbenzene, 1,3,5-trimethylbenzene, NO, NO₂, SO₂,

- Analyser
- Receiver
- Emitter

Chemical Plant

Location: China

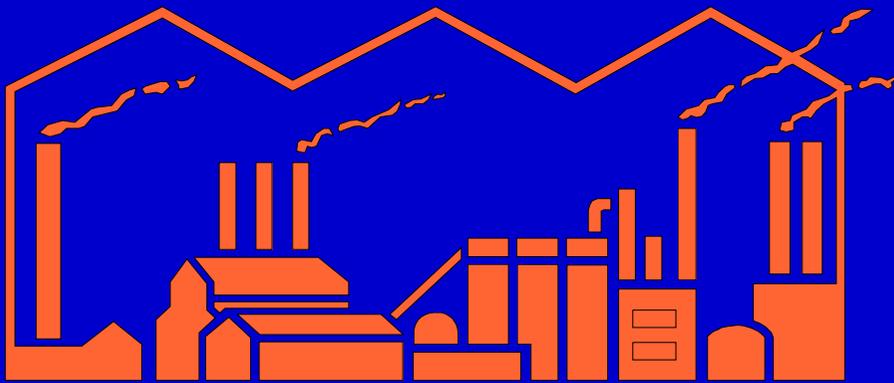
Parameter: Methylisocyanate



CS₂ Monitoring

Location: Valkeakoski, Finland

Parameter: CS₂



Plant Area

800 metres

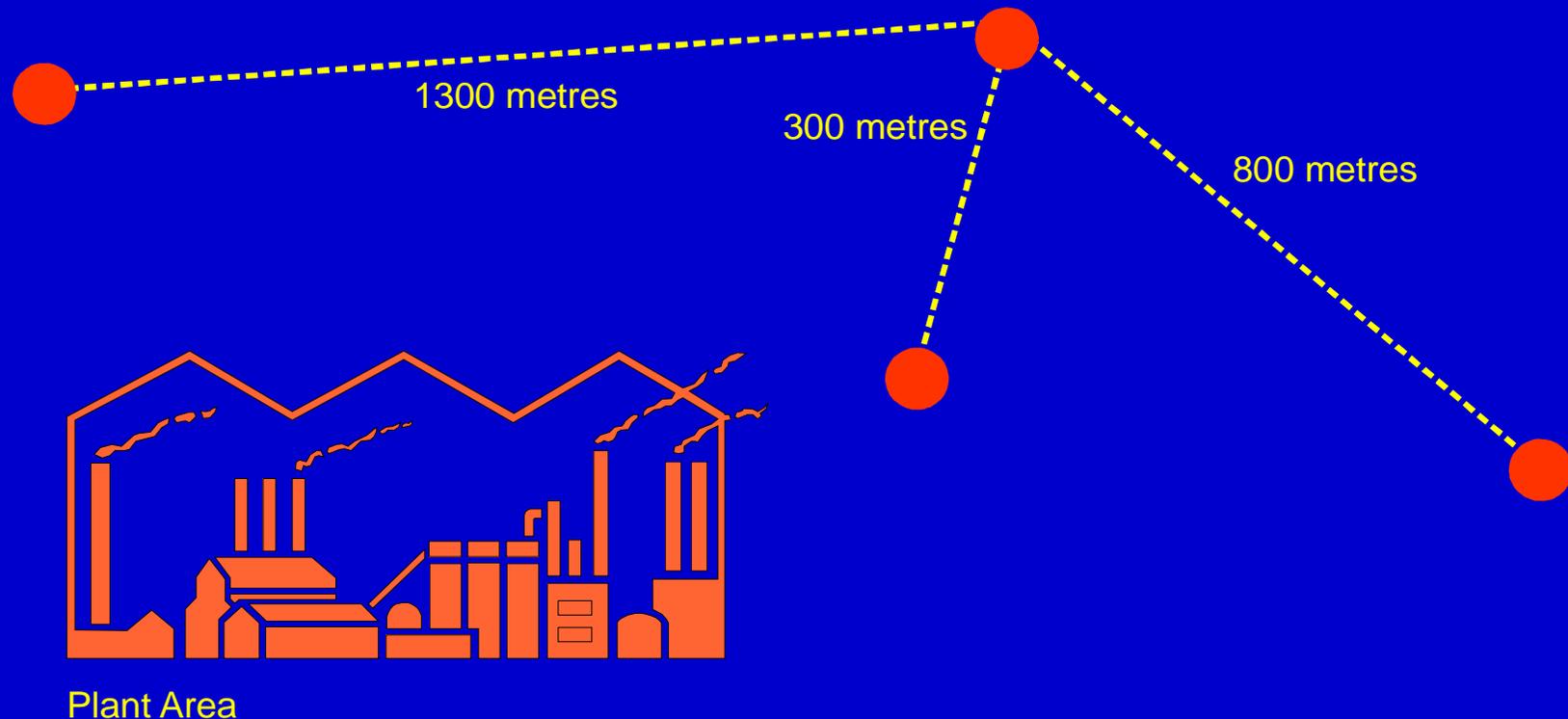


Village

Fertilizer Plant Chemical Plant

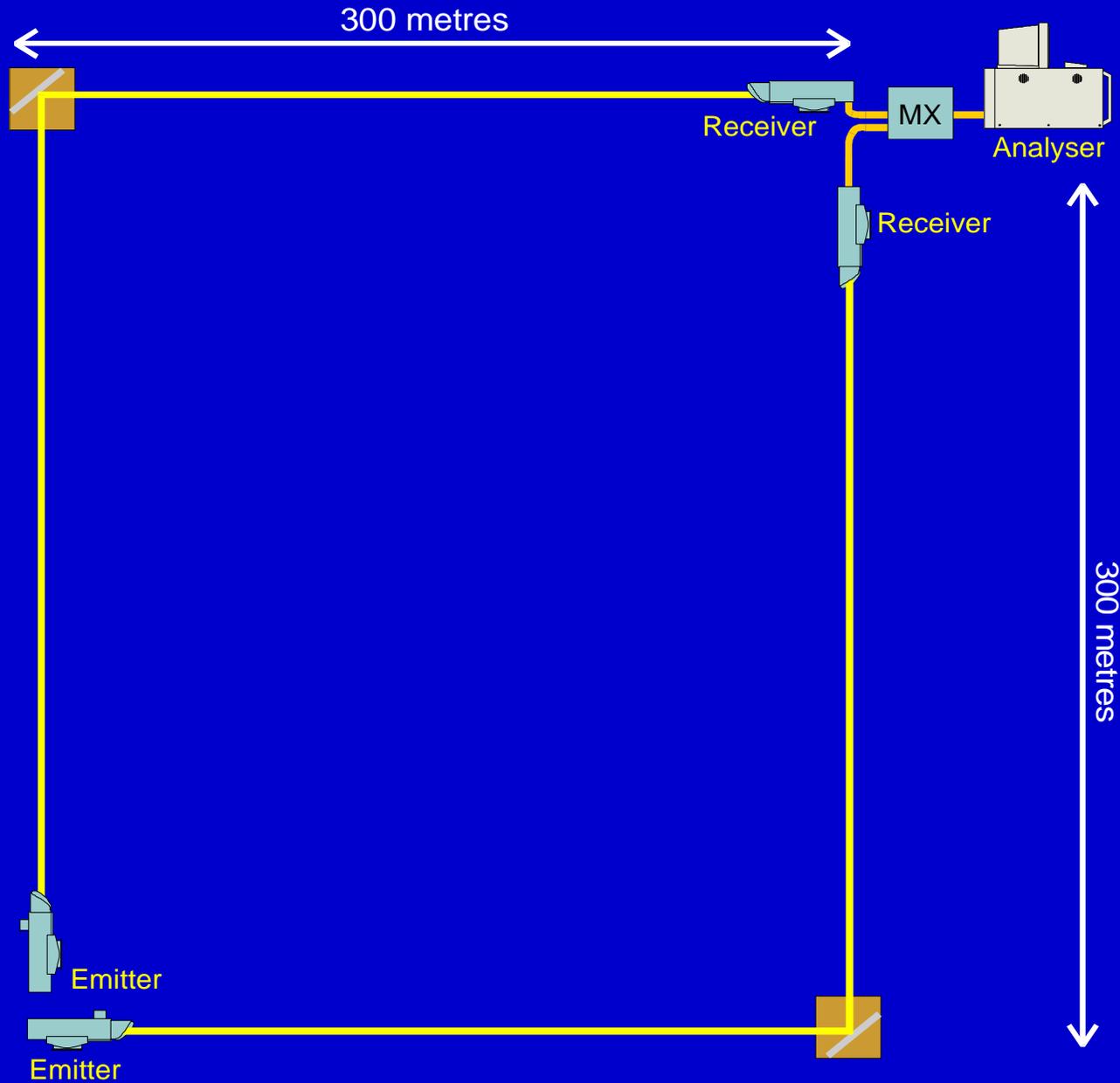
Location: Norway

Parameter: Hg, Cl₂, NH₃, NO, O₃, NO₂, SO₂



Refinery

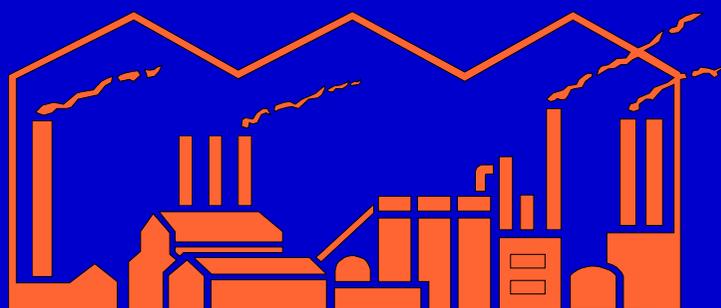
Location: Belgium
Parameter: Benzene



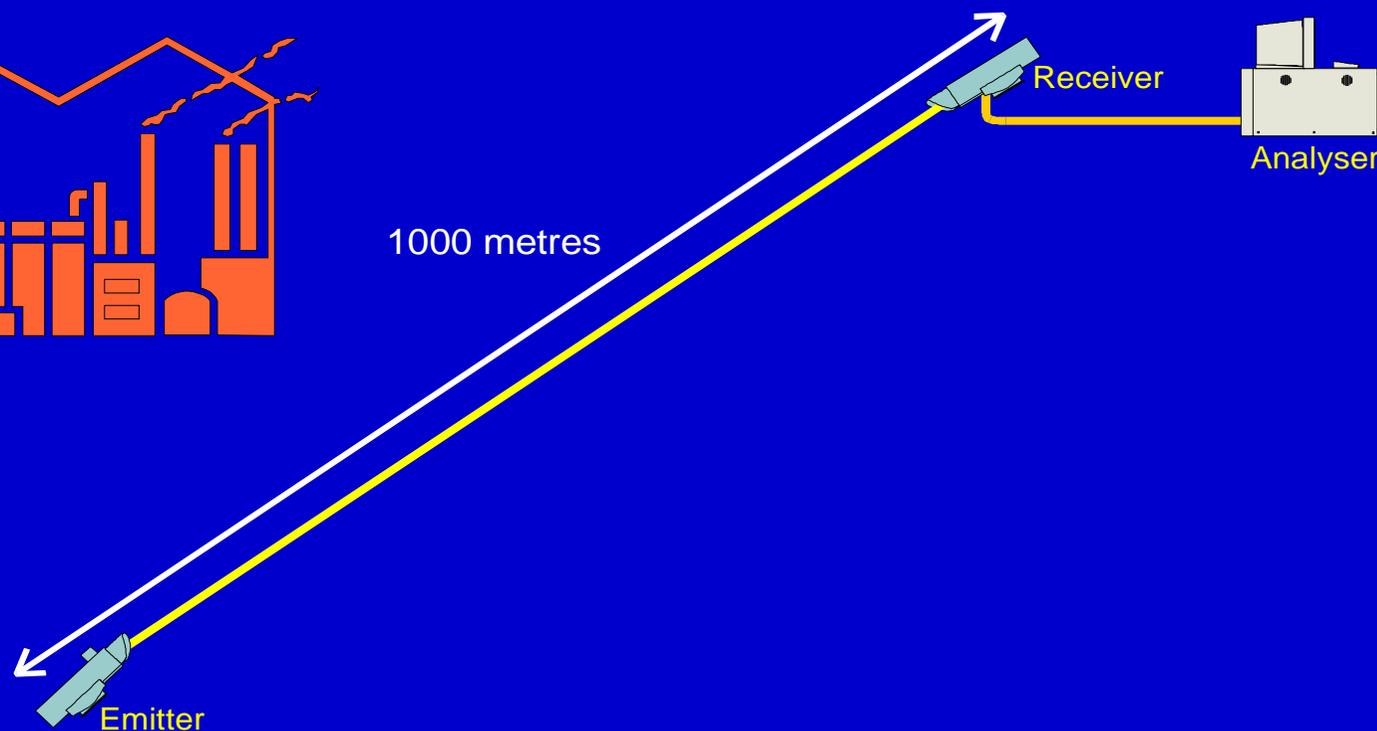
Waste Incinerator

Location: Florida, the U.S.

Parameter: Hg



Plant Area





EnviroTechnology
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Total Solutions for CEMS and CAMS

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